



SRN LUBRICANTS PRIVATE LIMITED

PRODUCT DATA SHEET



CIIFROL NETCUT CF 35 (Neat Cutting Oil) **Heavy Duty Metalworking Oil**

Description:

Ciifrol Net cut CF 35 oils are active neat cutting oils manufactured from highly refined base oils and fortified with extreme pressure additives and contain rust and oxidation inhibitors.

Applications:

These products are recommended specially for Cold Nut and Bolt forming operation in fastener companies which require very high speed on components. These oils have fatty oil and active sulphur and therefore are not suitable for yellow metal.

Specifications:

Ciifrol Net cut CF 35 Oils are propriety products of SRNLubricants.

Key Performance Features and Benefits :

- Improves tool life and provides excellent surface finish.
- Provides higher cooling even at high cutting speeds.
- High Thermal and Oxidative stability ensured prolonged operating life
- Minimizes sludge formation. Excellent cutting performance due to their special additive packages.
- Effective tool and work-piece coolant.
- Resist objectionable oil misting.

TYPICAL PROPERTIES

CIIFROL NETCUT 35	
Property	Typical Value
Viscosity at 40°C, cSt	35 – 40
Viscosity Index	130
Saponification Value mg KOH/gm	24
Weld Load Kgs	>800 Kg
Flash Point, COC, Deg C	190
Copper Strip Corrosion	4a

Disclaimer:

The above given values are typical results; however the guaranteed specifications values are different and often lower than the typical values. For the guaranteed specifications, please discuss with SRN Lubricants representative or visit our website www.ciifrol.co.in

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